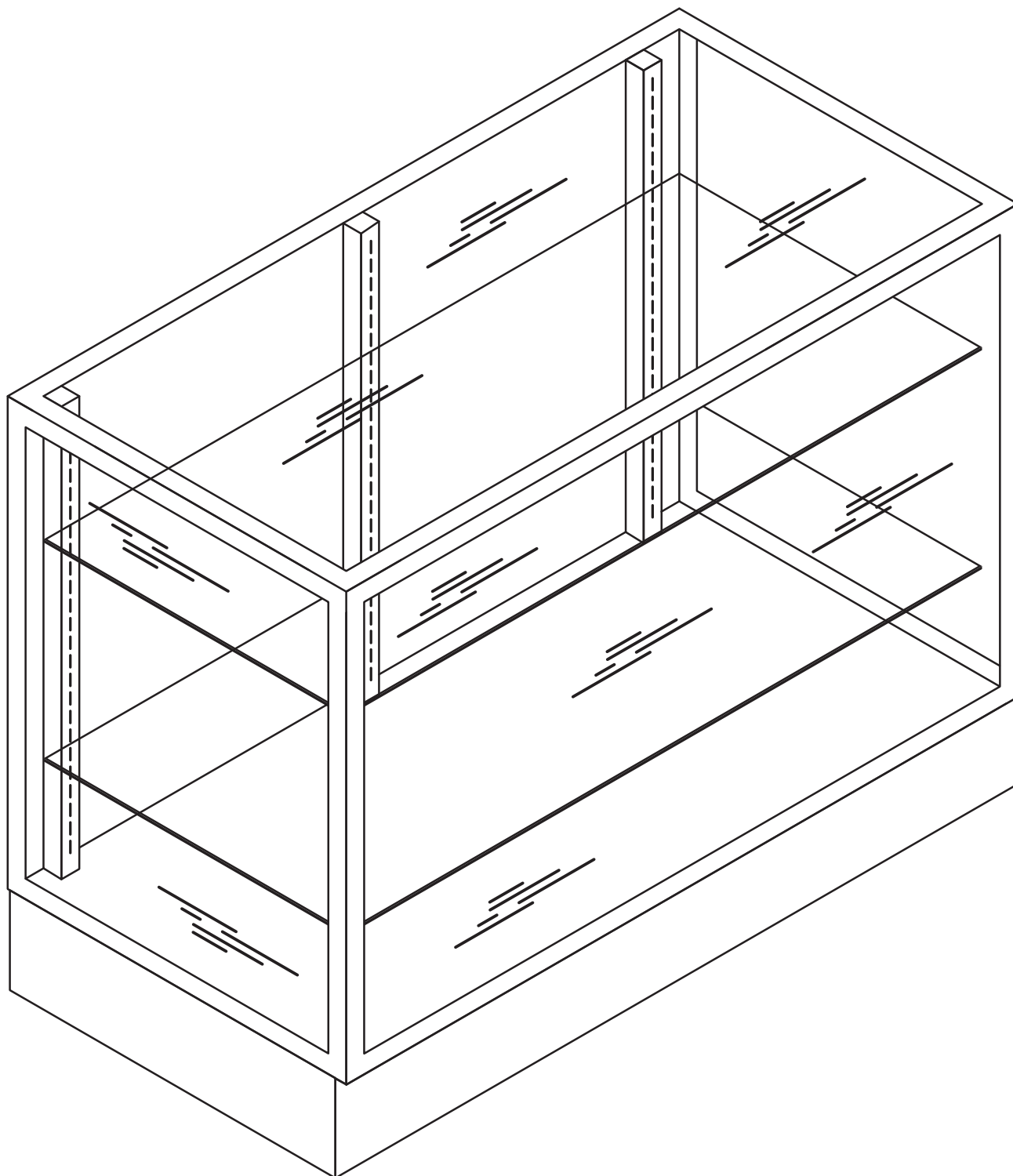


# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE



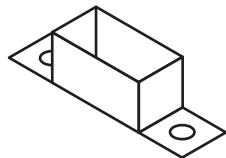
# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

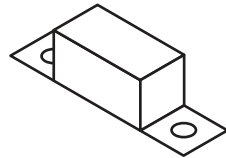
### PARTS IN CARTON:



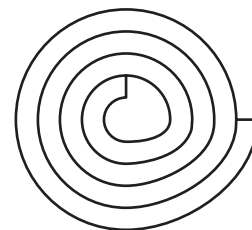
CAM LOCK PINS  
(21 EACH)



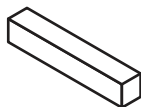
SUPPORT FOOT  
(3 EACH)



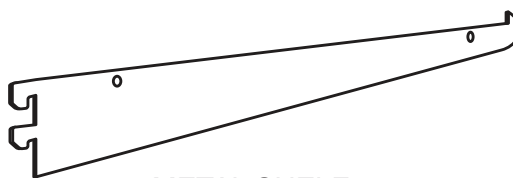
SUPPORT CAP  
(3 EACH)



16' FOAM TAPE  
(1 EACH)



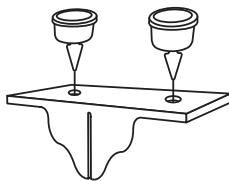
FOAM GLAZING  
(28 EACH)



METAL SHELF  
BRACKETS (6 EACH)



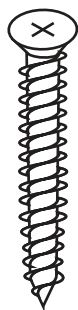
PAN HEAD  
SCREW  
(12 EACH)



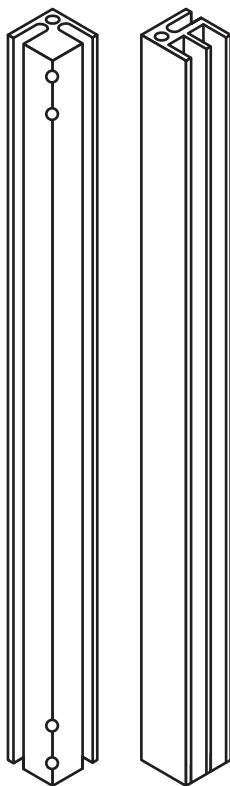
SHELF REST  
& BUMPER  
(12 / 24 EACH)



CORNER CAP  
(4 EACH)



1" FLATHEAD  
SCREW  
(3 EACH)



GLASS  
SUPPORTS  
(4 EACH)



STANDARD  
(3 EACH)



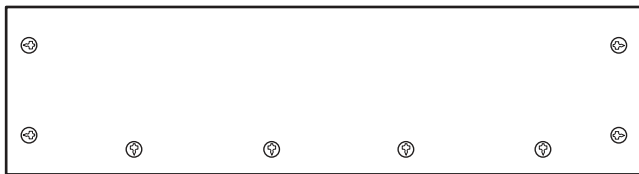
DOOR TRACK  
INSERTS  
(2 EACH)

DOWN  
TUBE CAP  
(1 EACH)

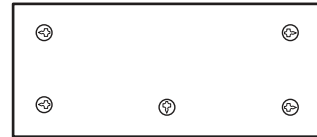
# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

### PARTS IN CARTON:



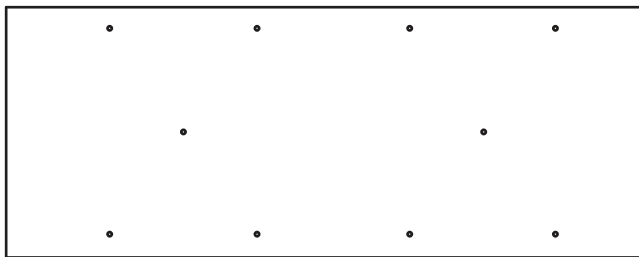
FRONT / BACK PANEL  
(2 EACH)



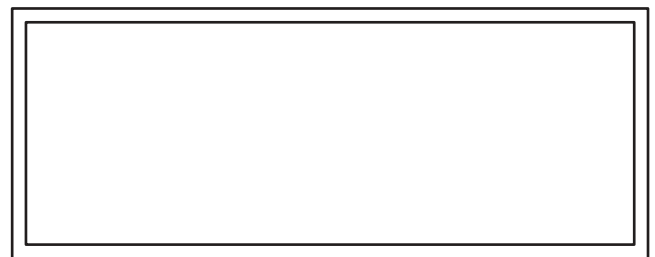
MIDDLE SUPPORT  
(1 EACH)



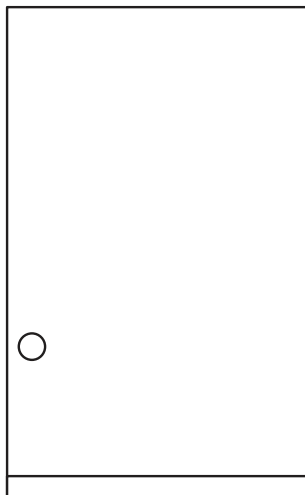
SIDE PANEL  
(2 EACH)



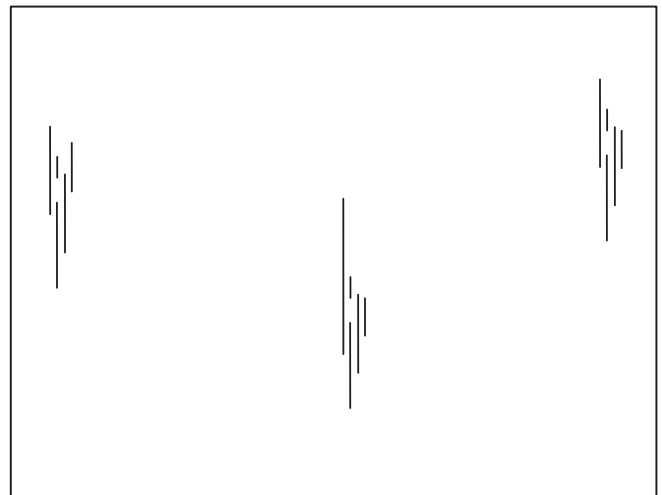
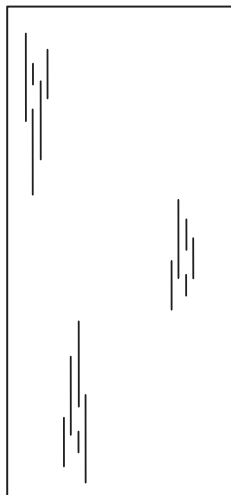
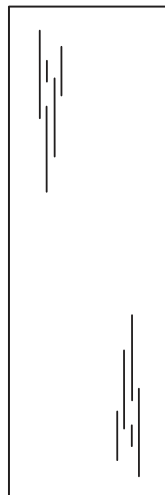
BOTTOM DECK FRAME  
(1 EACH)



TOP DECK FRAME  
(1 EACH)



DOOR PANEL  
(2 EACH)



GLASS PANELS (SIDES, TOP, FRONT, BACK)

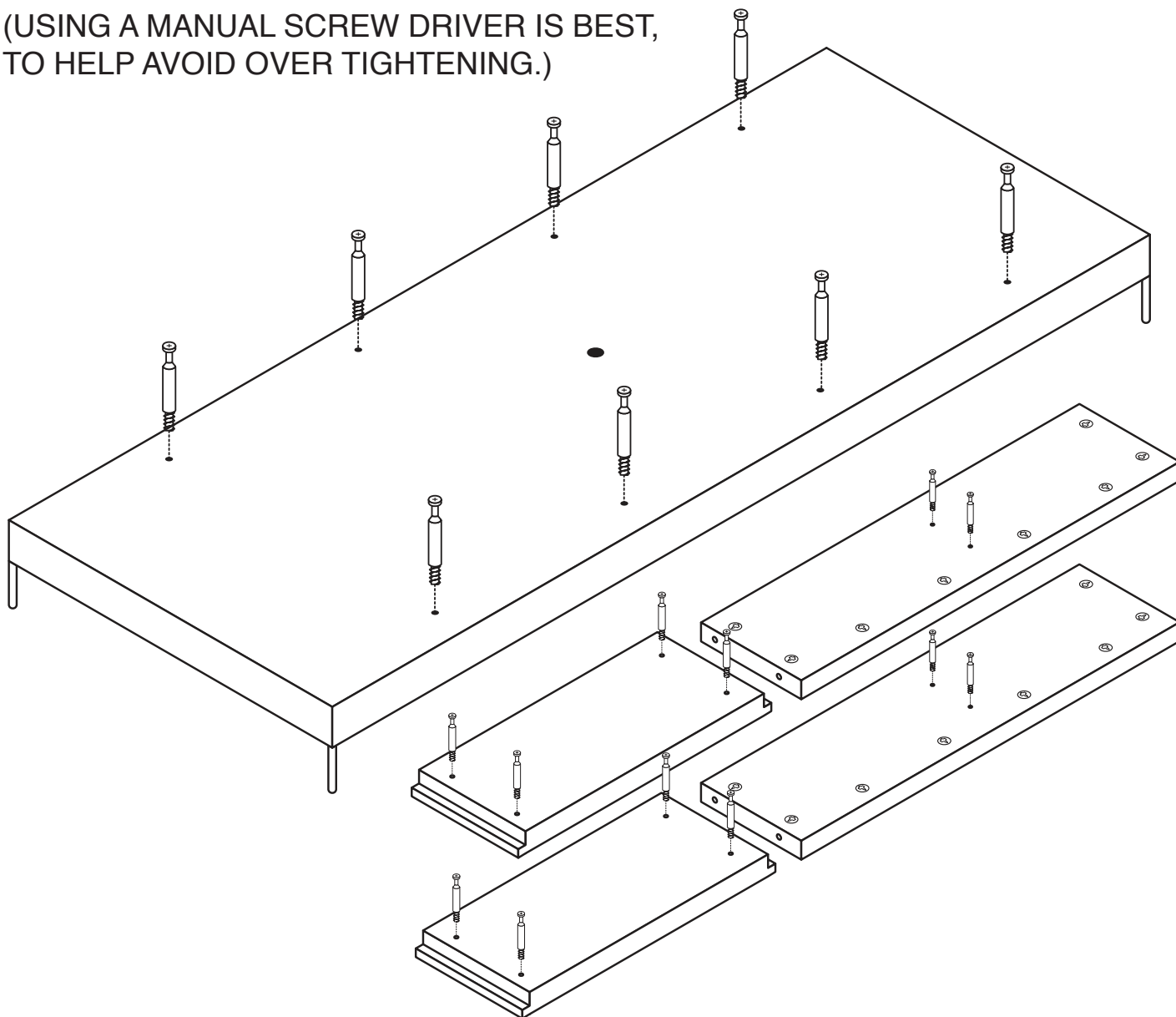
YOU WILL NEED TO SUPPLY YOUR OWN DRILL OR SCREWDRIVER &  
RUBBER Mallet FOR INSTALLATION.

# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

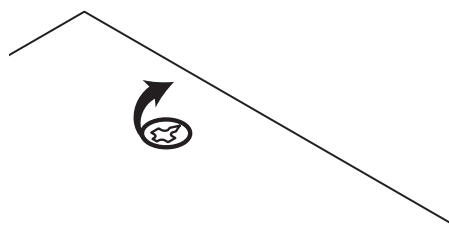
### STEP 1

INSERT CAM LOCK PINS INTO EACH PANEL.  
(USING A MANUAL SCREW DRIVER IS BEST,  
TO HELP AVOID OVER TIGHTENING.)



### STEP 2

ENSURE EACH PRE-INSERTED CAM IS  
ORIENTED SO THE CAM ARROW IS FACING  
THE CORRESPONDING HOLE.

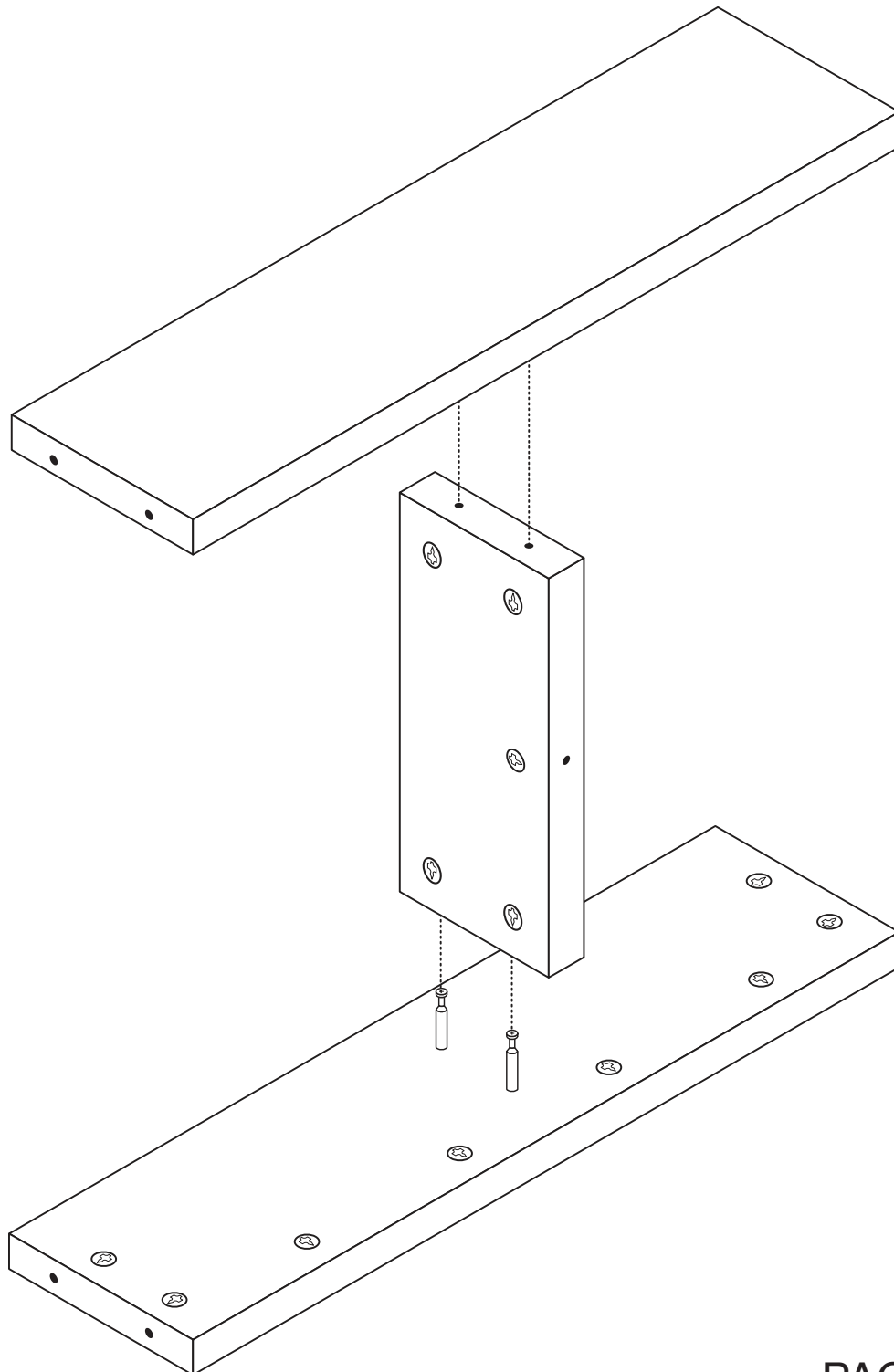


# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

### STEP 3

PLACE EACH FRONT & BACK PANEL ONTO THE MIDDLE SUPPORT CAM PINS.  
(TIGHTEN CAMS)

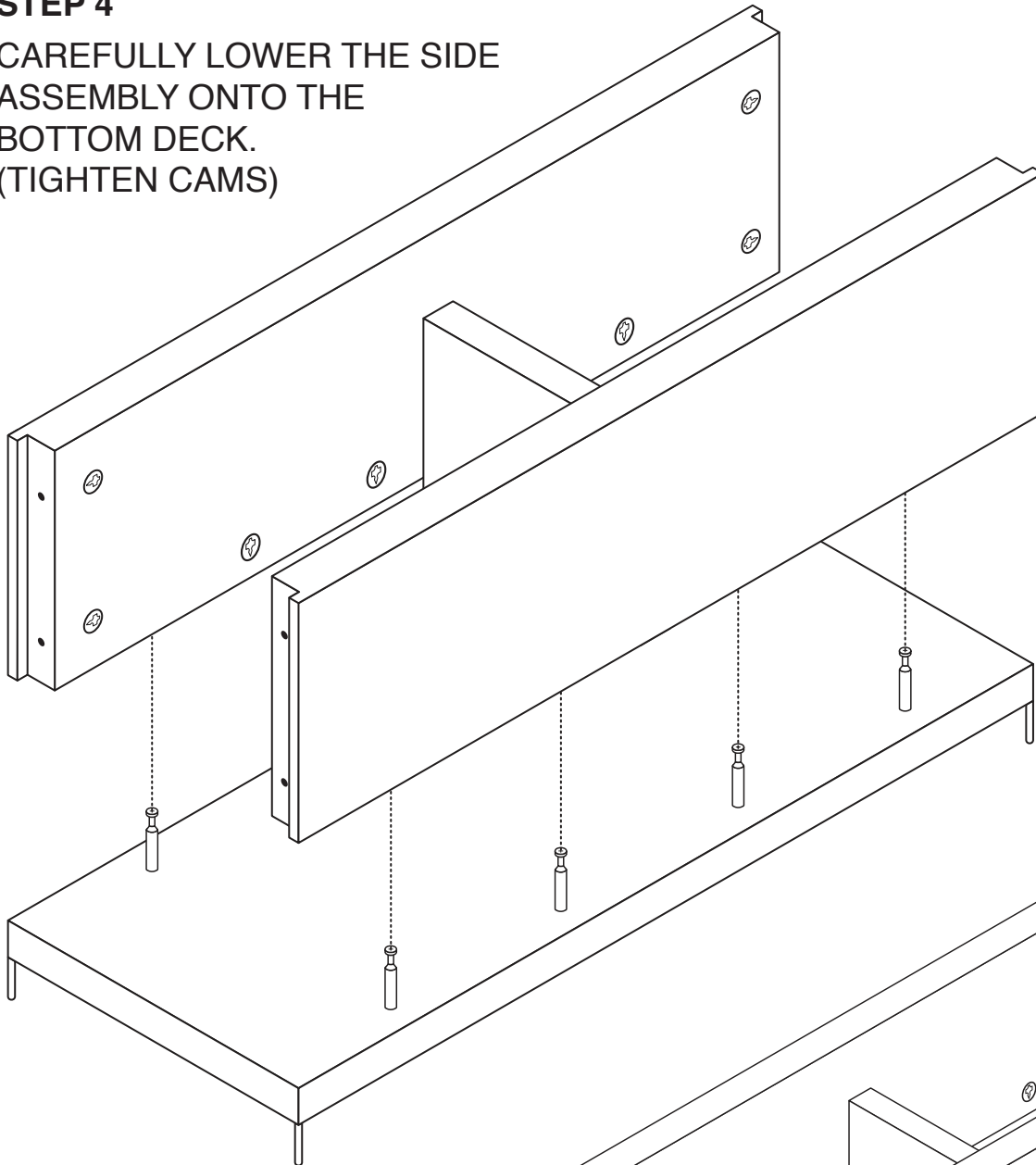


# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

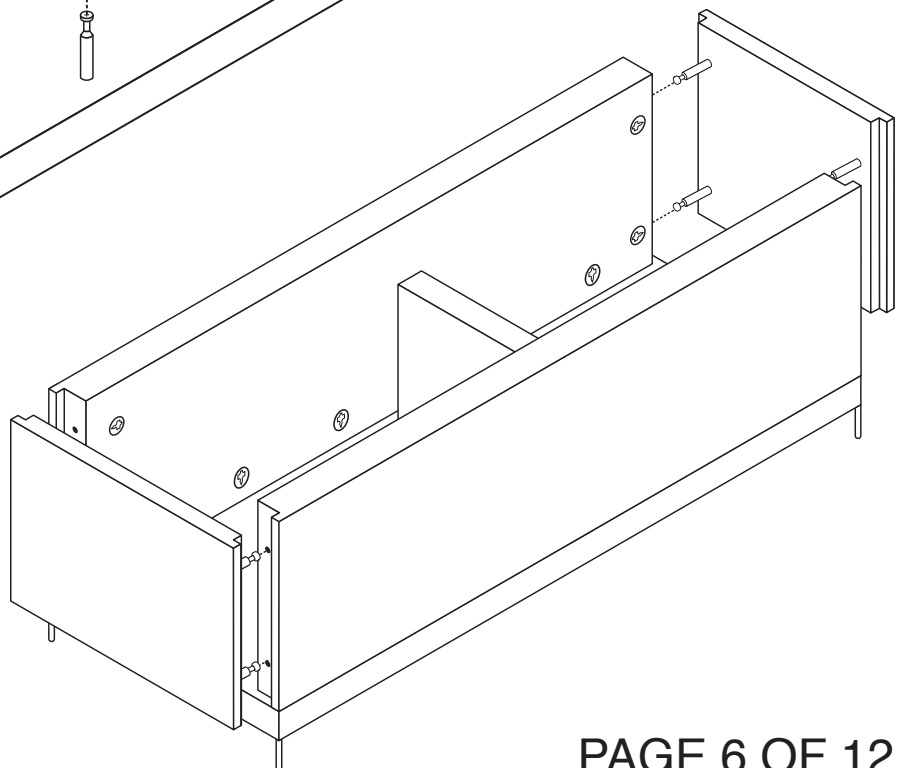
### STEP 4

CAREFULLY LOWER THE SIDE  
ASSEMBLY ONTO THE  
BOTTOM DECK.  
(TIGHTEN CAMS)



### STEP 5

INSERT EACH SIDE PANEL  
PINS INTO THE CAM  
LOCK HOLES.  
(TIGHTEN CAMS)

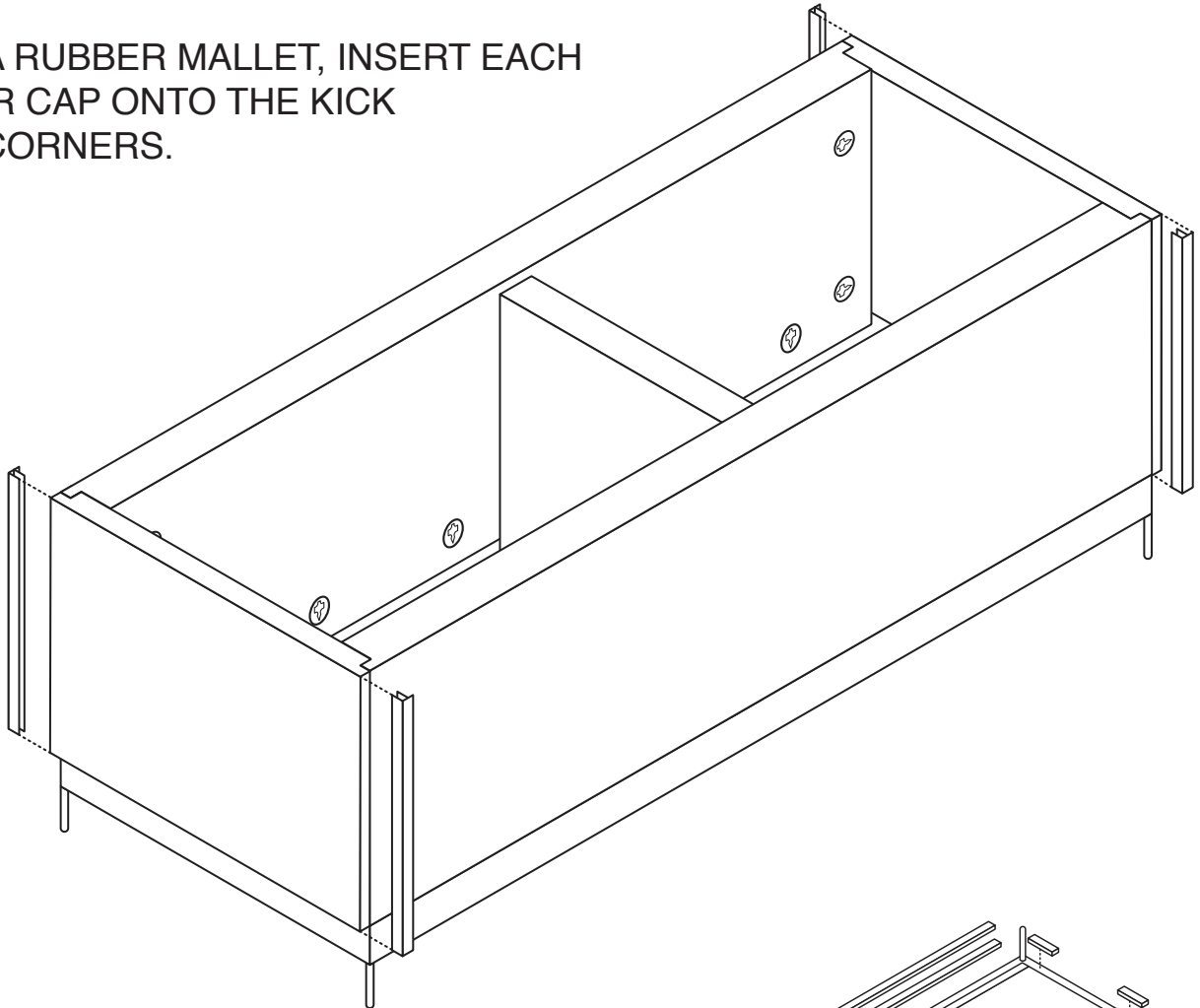


# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

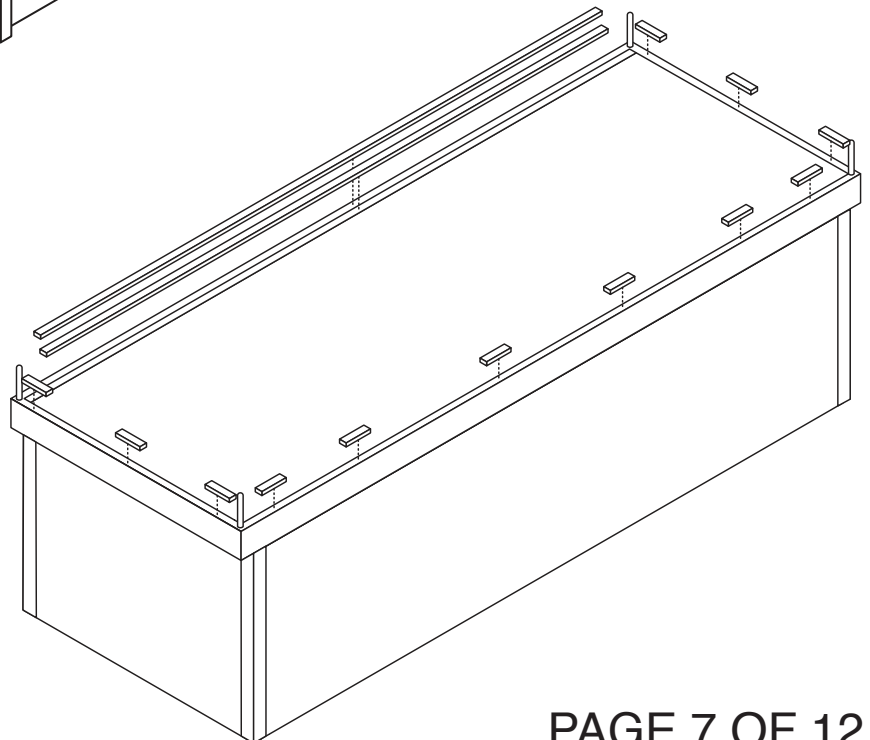
### STEP 6

USING A RUBBER Mallet, INSERT EACH  
CORNER CAP ONTO THE KICK  
PLATE CORNERS.



### STEP 7

ROTATE THE BOTTOM DECK.  
PLACE THE FOAM GLAZING &  
DOOR TRACK INSERTS  
INTO PLACE.

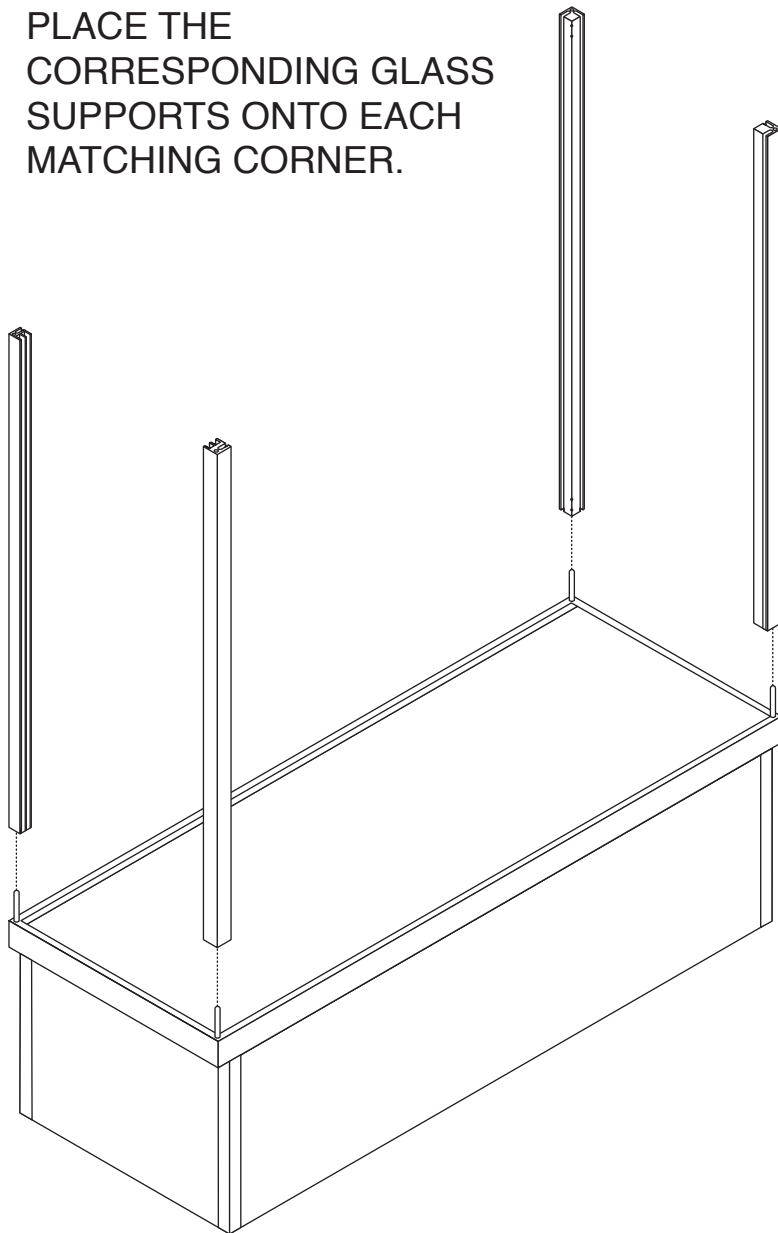


# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

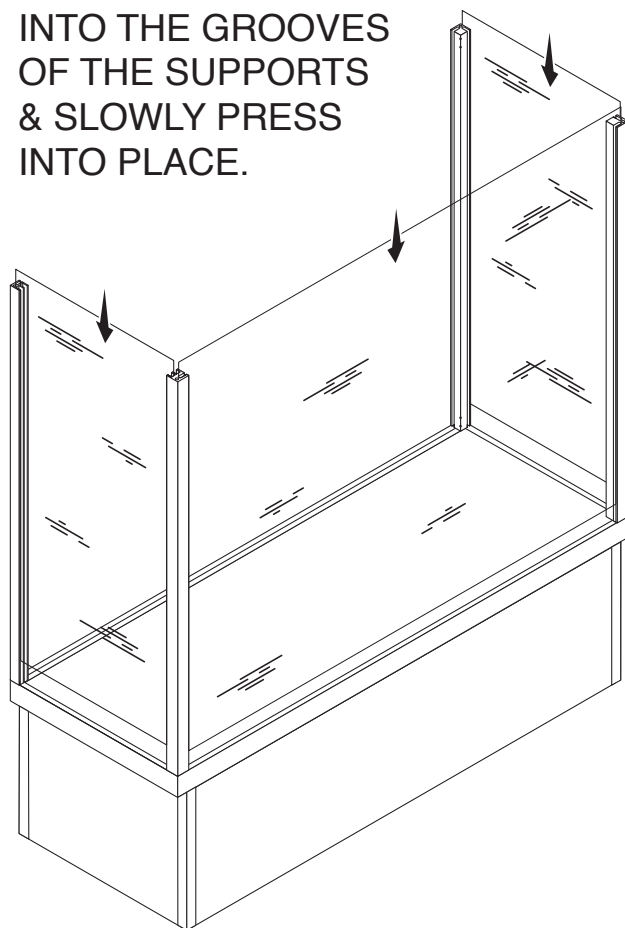
### STEP 8

PLACE THE CORRESPONDING GLASS SUPPORTS ONTO EACH MATCHING CORNER.



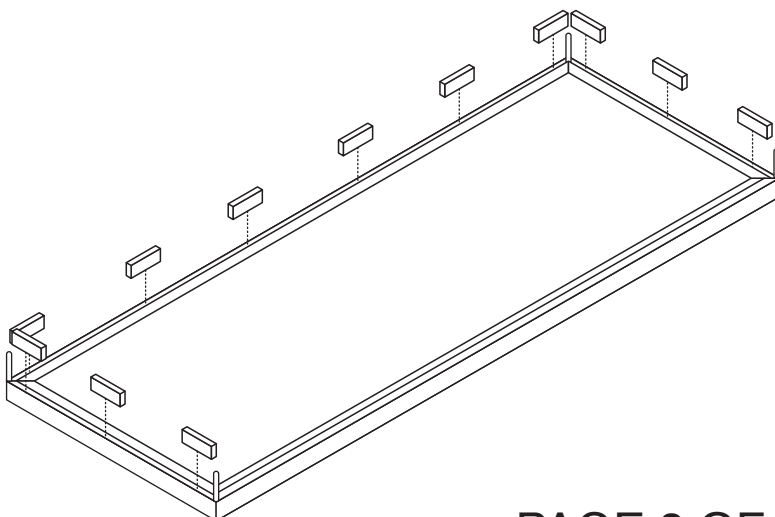
### STEP 9

PLACE THE GLASS PANELS CAREFULLY INTO THE GROOVES OF THE SUPPORTS & SLOWLY PRESS INTO PLACE.



### STEP 10

PLACE THE FOAM GLAZING ONTO THE TOP DECK FRAME.



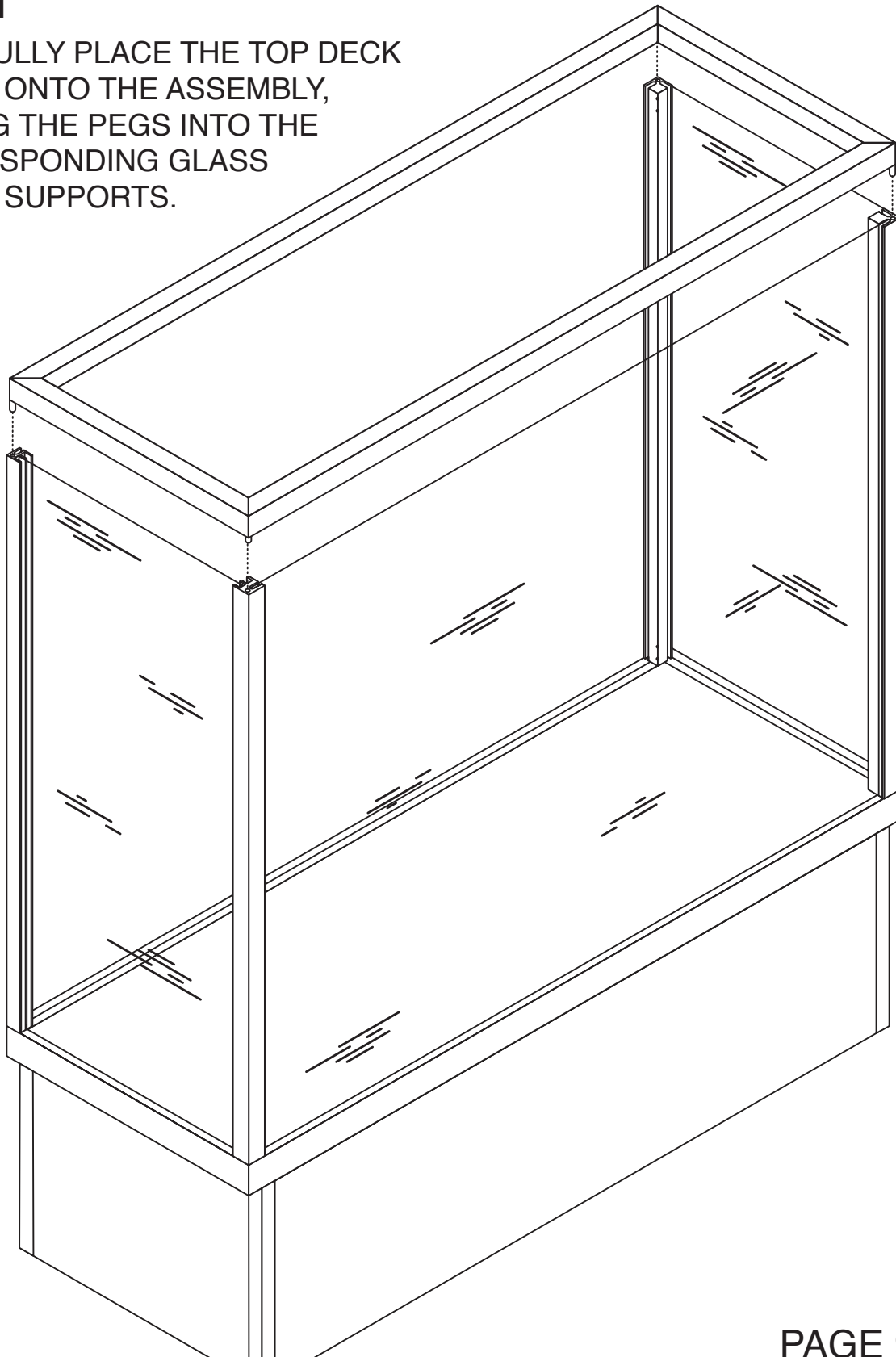


# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

### STEP 11

CAREFULLY PLACE THE TOP DECK  
FRAME ONTO THE ASSEMBLY,  
SLIDING THE PEGS INTO THE  
CORRESPONDING GLASS  
FRAME SUPPORTS.

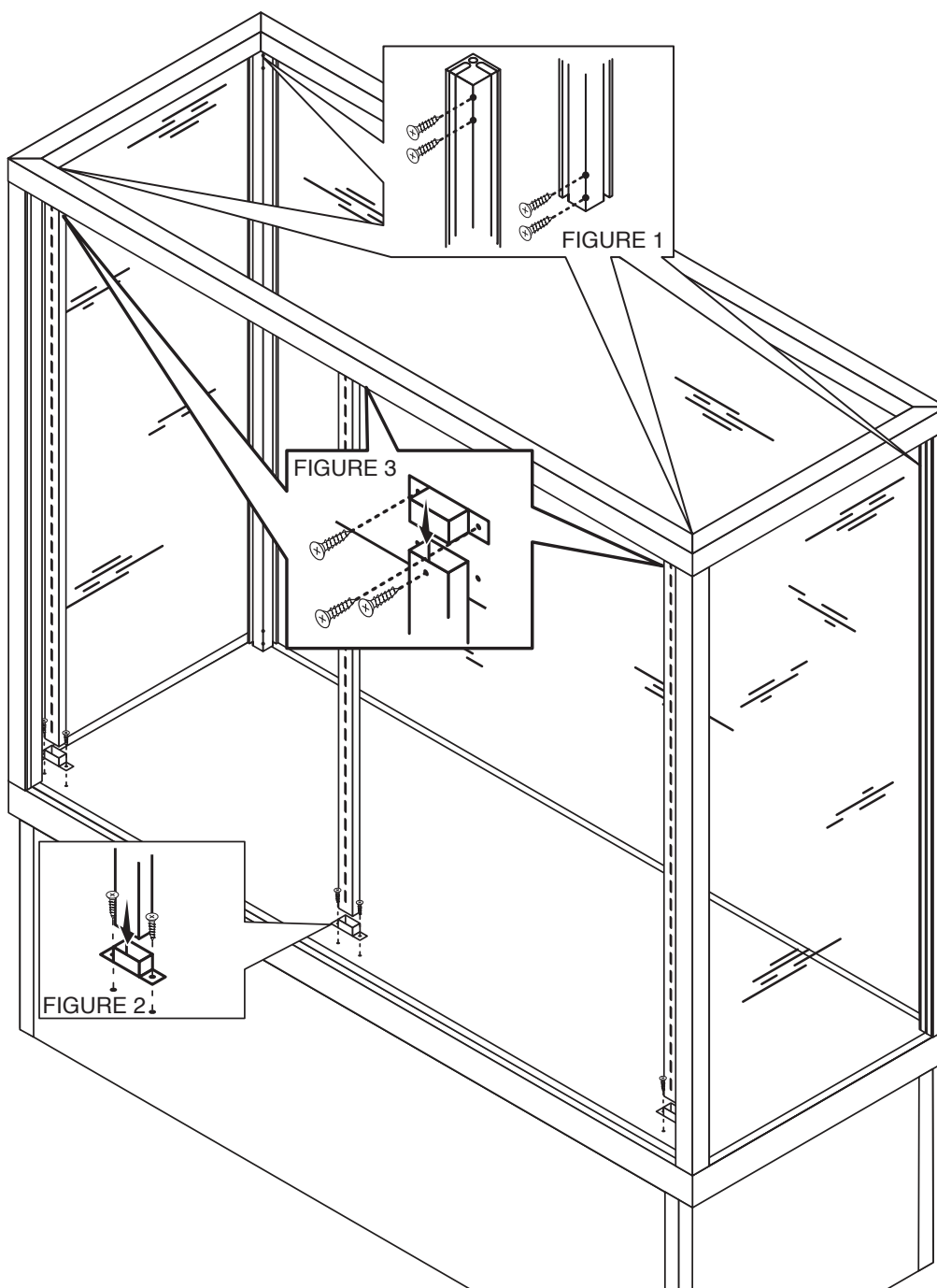


# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

### STEP 12

ADD SCREWS TO EACH GLASS SUPPORT CORNER (SEE FIGURE 1).  
PLACE LOWER UPRIGHT FOOT INTO POSITION & SECURE INTO PLACE  
(SEE FIGURE 2). FINALLY, INSERT THE UPRIGHT AND SECURE INTO PLACE  
WITH #8 SCREW, SECURE UPRIGHT CAP INTO PLACE. (SEE FIGURE 3).

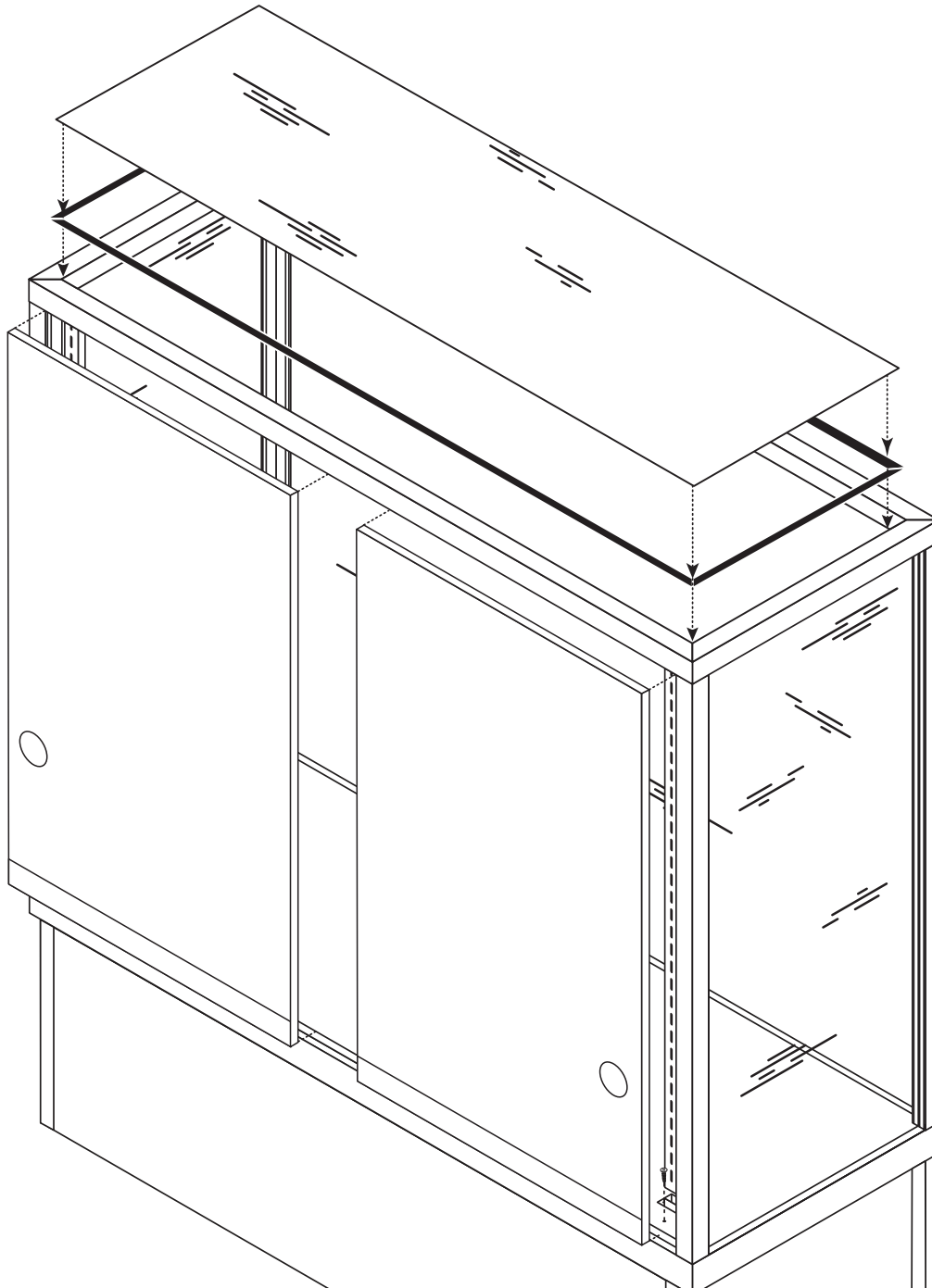


# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

### STEP 13

PLACE FOAM ADHESIVE STRIPS ONTO THE TOP METAL GLASS SUPPORT, CUT ON A 45° ANGLE, THEN CAREFULLY LOWER THE GLASS INTO PLACE. FINALLY, SET DOORS INTO THEIR TRACKS AND SLIDE INTO FINAL POSITION.

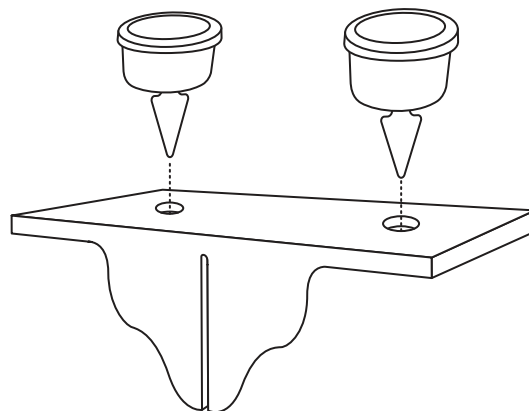


# ASSEMBLY INSTRUCTIONS MANUAL

## 65246 - EXTRA VISION METAL FRAMED BLACK DISPLAY CASE

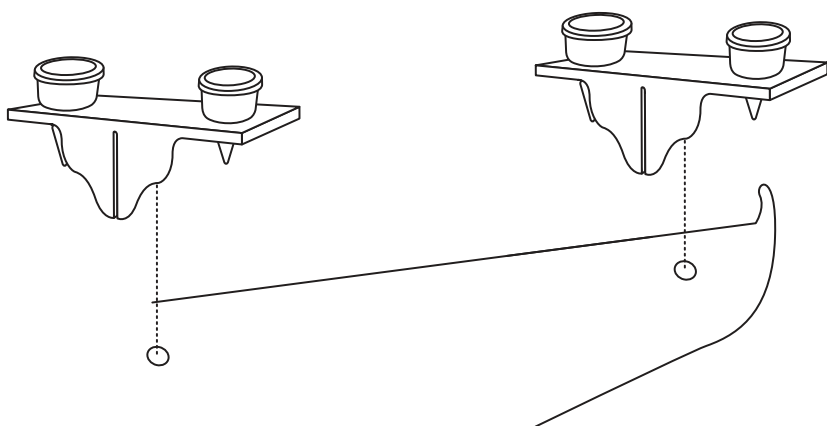
### STEP 14

ASSEMBLE EACH SHELF REST BY INSERTING A SHELF BUMPER INTO THE SHELF REST HOLES.



### STEP 15

PLACE EACH SHELF REST ON TO THE SHELF BRACKETS. CENTER EACH REST ABOVE EACH BRACKET HOLE.



### STEP 16

FINALLY PLACE EACH SHELF ONTO THE SHELF BRACKETS. **NOTE: TAKE CARE NOT TO HIT OR DROP THE GLASS SHELVES. RECENTER SHELVES AS NEEDED. IT IS IMPORTANT TO HAVE THE SHELVES CENTERED TO AVOID TIPPING WHEN SHELVES ARE LOADED WITH PRODUCT.**

